

## Membrane Element **SWC6-4040**

### Performance:

	Low Pressure:	High Flow:
Permeate Flow:	1,250 gpd (4.7 m <sup>3</sup> /d)	2,500 gpd (7.2 m <sup>3</sup> /d)
Salt Rejection:	99.6% (99.4 % min)	99.7% (99.5% min)
Boron Rejection (average) <sup>†</sup> :	83.0%	91.0%
Applied Pressure:	600 psi (4.1 MPa)	800 psi (5.4 MPa)

### Type

Configuration:	Spiral Wound
Membrane Polymer:	Composite Polyamide
Membrane Active Area:	85 ft <sup>2</sup> (7.9m <sup>2</sup> )

### Application Data\*

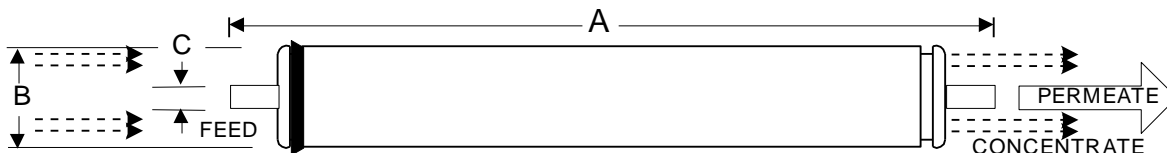
Maximum Applied Pressure:	1000 psig (6.9 MPa)
Maximum Chlorine Concentration:	< 0.1 PPM
Maximum Operating Temperature:	113 °F (45 °C)
pH Range, Continuous (Cleaning):	2-11 (1-13)*
Maximum Feedwater Turbidity:	1.0 NTU
Maximum Feedwater SDI (15 mins):	5.0
Maximum Feed Flow:	16 GPM (3.6 m <sup>3</sup> /h)
Minimum Recovery for any Element:	10 %
Maximum Pressure Drop for Each Element:	10 psi

\* The limitations shown here are for general use. For specific projects, operating at more conservative values may ensure the best performance and longest life of the membrane. See Hydranautics Technical Bulletins for more detail on operation limits, cleaning pH, and cleaning temperatures.

### Test Conditions

The stated performance is initial (data taken after 30 minutes of operation), based on the following low pressure conditions:

32,000 ppm NaCl  
 600 psi (4.1 MPa) Applied Pressure  
 77 °F (25 °C) Operating Temperature  
 10% Permeate Recovery  
 6.5 - 7.0 pH Range



A, inches (mm)	B, inches (mm)	C, inches (mm)	Weight, lbs. (kg)
40.00 (1016)	3.95 (100.3)	0.75 (19.1)	8 (3.6)

Core tube extension = 1.05" (26.7 mm)

**Notice:** Permeate flow for individual elements may vary + or - 20 percent. All membrane elements are supplied with a brine seal, interconnector, and o-rings. Elements are vacuum-sealed in a polyethylene bag containing less than 1.0% sodium meta-bisulfite solution, and then packaged in a cardboard box.

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6/17/10